

## Assembly Instructions

The **P-LOK™** Bars and the **P-LOK™** Track require some assembly prior to use.

- **Tools Required:**  
Small needle-nose pliers.  
Allen wrench set (standard)

### A. **P-LOK™** Bars Assembly (see figure 2):

**Step 1:** Place a latching mechanism spring inside of hole **A** of the **P-LOK™** Bar.

**Step 2:** Insert a ratchet rod (radius corner end) through hole **C** of the **P-LOK™** Bar and through hole **X** of the latching mechanism spring.

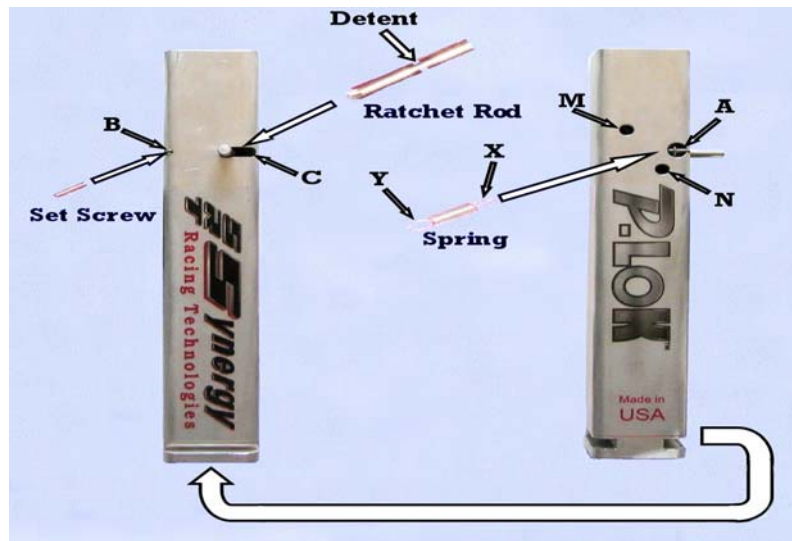
**Important:** hole **X** of the latching mechanism spring must be secured in the detent of the latching mechanism ratchet rod.

**Note:** Use small needle-nose pliers to align hole **Y** of the latching mechanism spring with hole **B** of the **P-LOK™** Bars.

**Step 3:** Insert and tighten a # 6 -32" latching mechanism set screw into hole **B** of the **P-LOK™** Bar and through hole **Y** of latching mechanism spring.

**Note:** Use an Allen wrench to tighten the latching mechanism set screw.

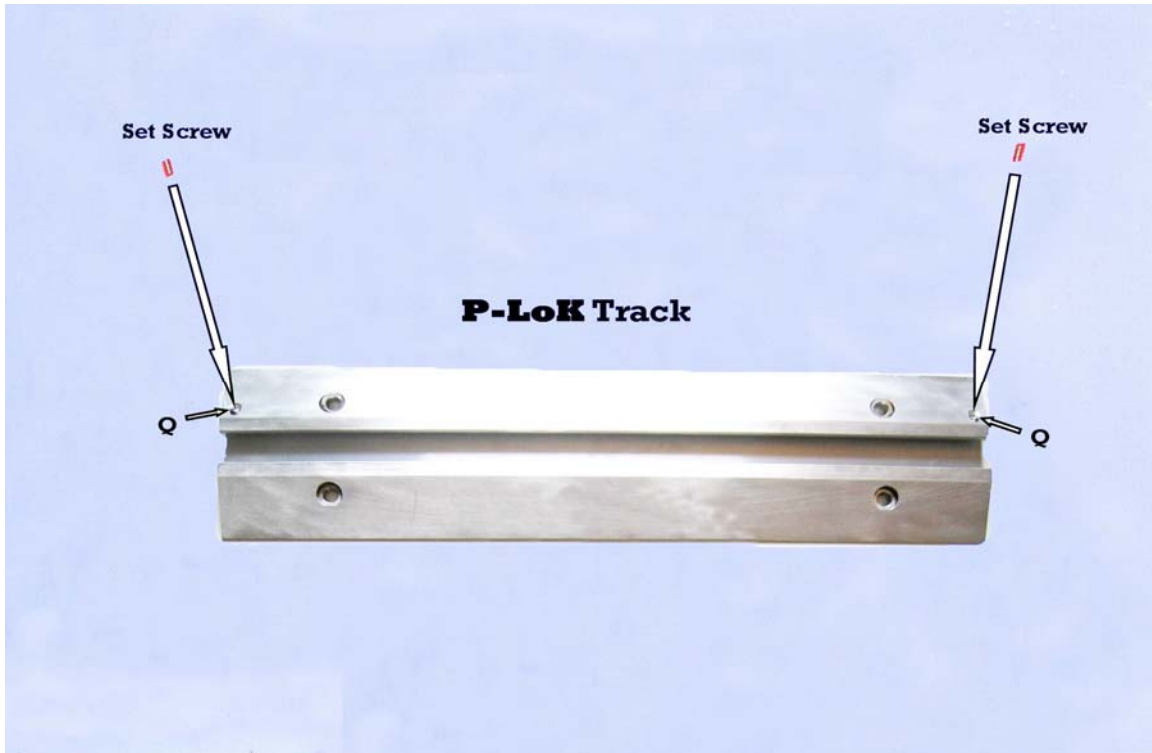
**Step 4:** Repeat procedure with 2<sup>nd</sup> **P-LOK™** Bar.



**Figure 2:** Two-Sided view of **P-LOK™** Bar

**B: P-LOK™ Track Assembly (see figure 3):**

**Step 1:** Insert the two 1/4" track set screws into the **Q**-holes on outer edges of the **P-LOK™** Track.



**Figure 3: P-LOK™ Track**

**CONGRATULATIONS YOUR P-LOK™ SYSTEM  
IS ASSEMBLED AND READY TO BE INSTALLED**